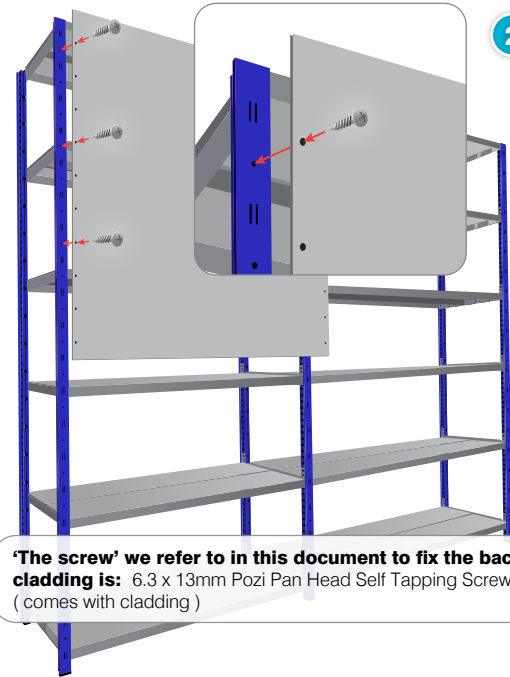
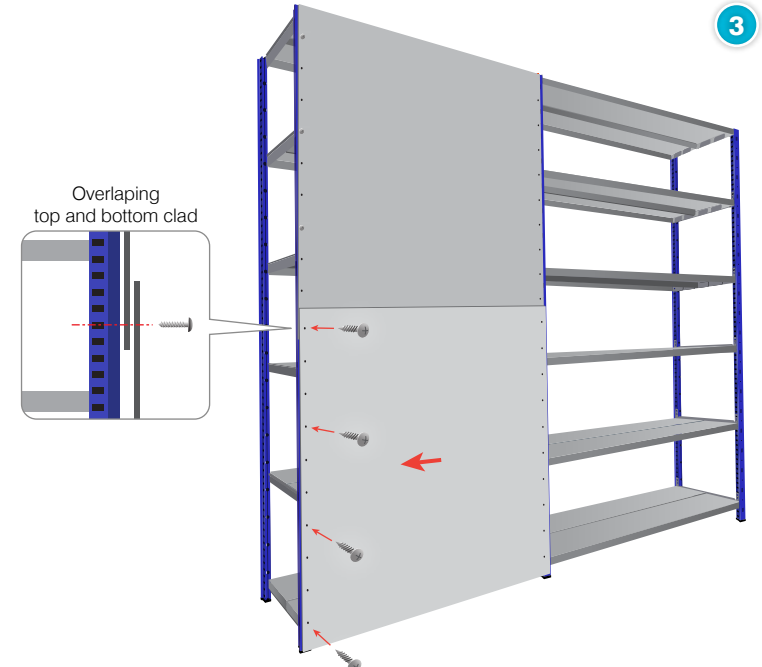




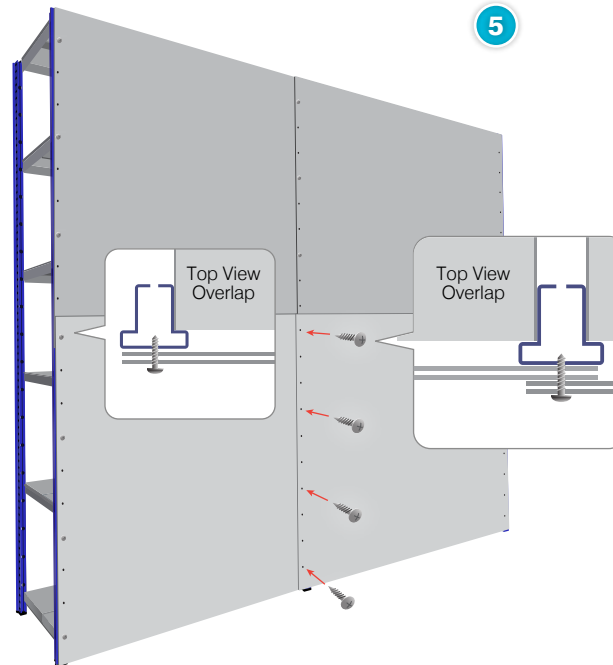
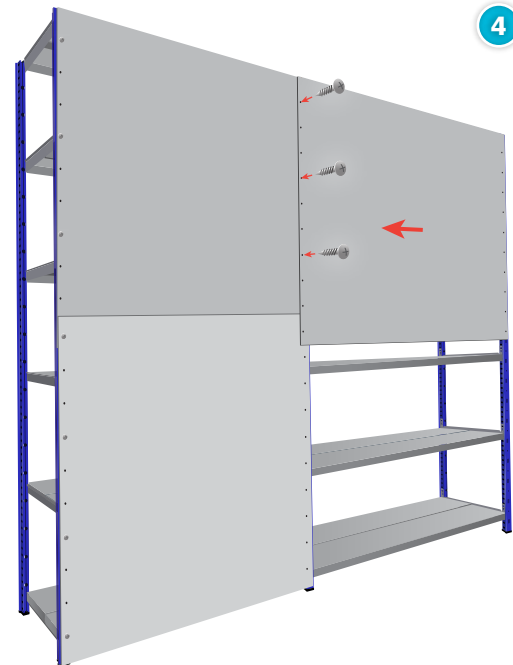
Build Expo 3 or Expo 4 bay or a run of bays as you require.
(please refer to specific assembly instructions to build the bays)
No bracing is needed as the cladding will brace the bays!



'The screw' we refer to in this document to fix the back cladding is: 6.3 x 13mm Pozi Pan Head Self Tapping Screw (comes with cladding)



Overlapping top and bottom clad



2. Check the diagram on the next page before installation

Attach the left side of the top piece of cladding to the top hole of the first upright on the bay by fixing it using 'the screw' and screwdriver. Do not tighten the screws at this stage, use the diagram on the next page to locate the positions for other screws.
(If this is a single bay, you can fix the right side of the clad to the second upright now)

3. Attach the lower cladding sheet to the upright overlapping the clad above by fixing it with the screws as shown on the screw positions diagram.

4. Attach the next top cladding sheet to the upright on the extension bay, overlapping the previous piece of top cladding. Secure using 'the screws' as per the screw positions diagram.

5. Now attach the next lower cladding sheet to the upright, overlapping the previously placed cladding by fixing it with 'the screws' as shown on the screw positions diagram.

If you have more than 2 bays in the run, repeat the process from step 4.

Tools Required

Pozi Screwdriver or as a Drill Bit on a Drill

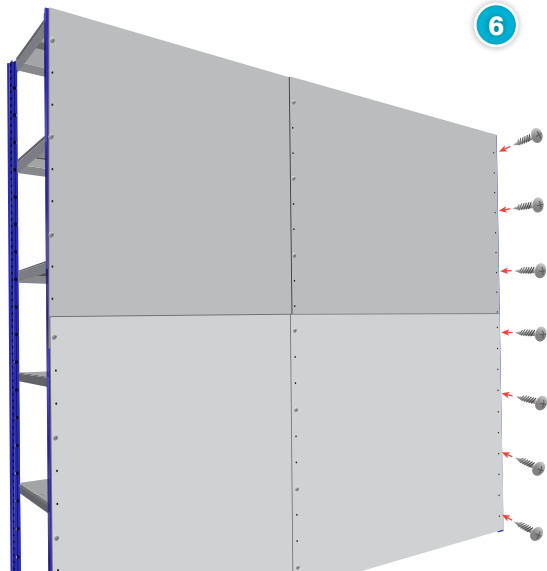
Safety Precaution

Two competent people wearing safety gloves, safety shoes and protective eyewear are recommended to undertake the assembly.



scan for more info

6



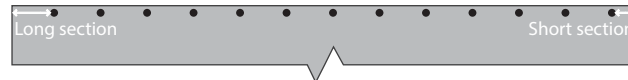
Finish the cladding of the run of bays by fixing the right side of the last clad sheets to the last upright of the run.

Once your back cladding with uprights are in place, make sure the bay is square and tighten all loose screws.

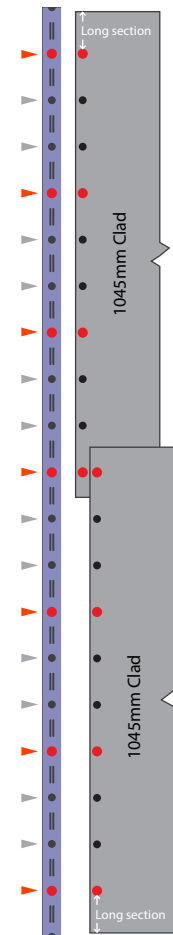


Diagram - Screw Positions for Solid Steel Cladding on Expo Upright

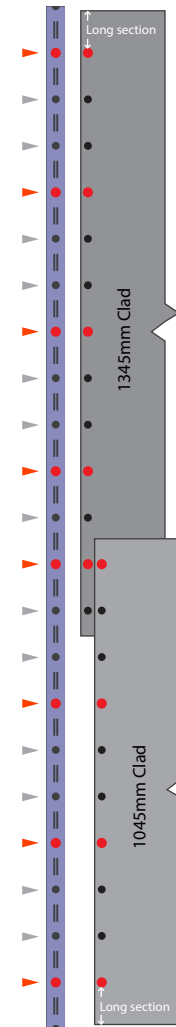
- ▶ ● ● Position where the screw connects the clad sheet with the upright
- ▶ ● ● Same as above + the two clad sheets (or four clad sheets on an extension bay) overlap here
- ▶ Position to be kept without screw
- Long section The side of the clad sheet where the first hole is further from the edge than on the other side. Make sure the long section is at the right side (top or bottom) when installing the cladding.



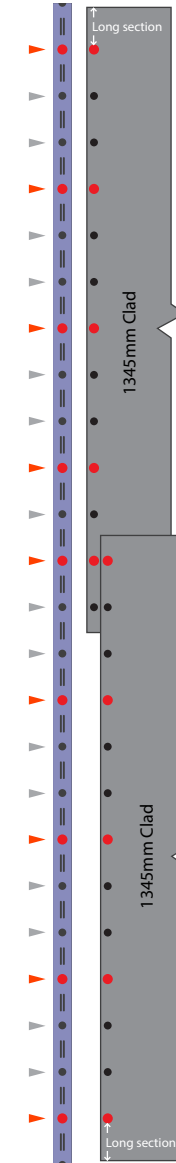
H 2000mm



H 2200mm



H 2500mm



H 3000mm

